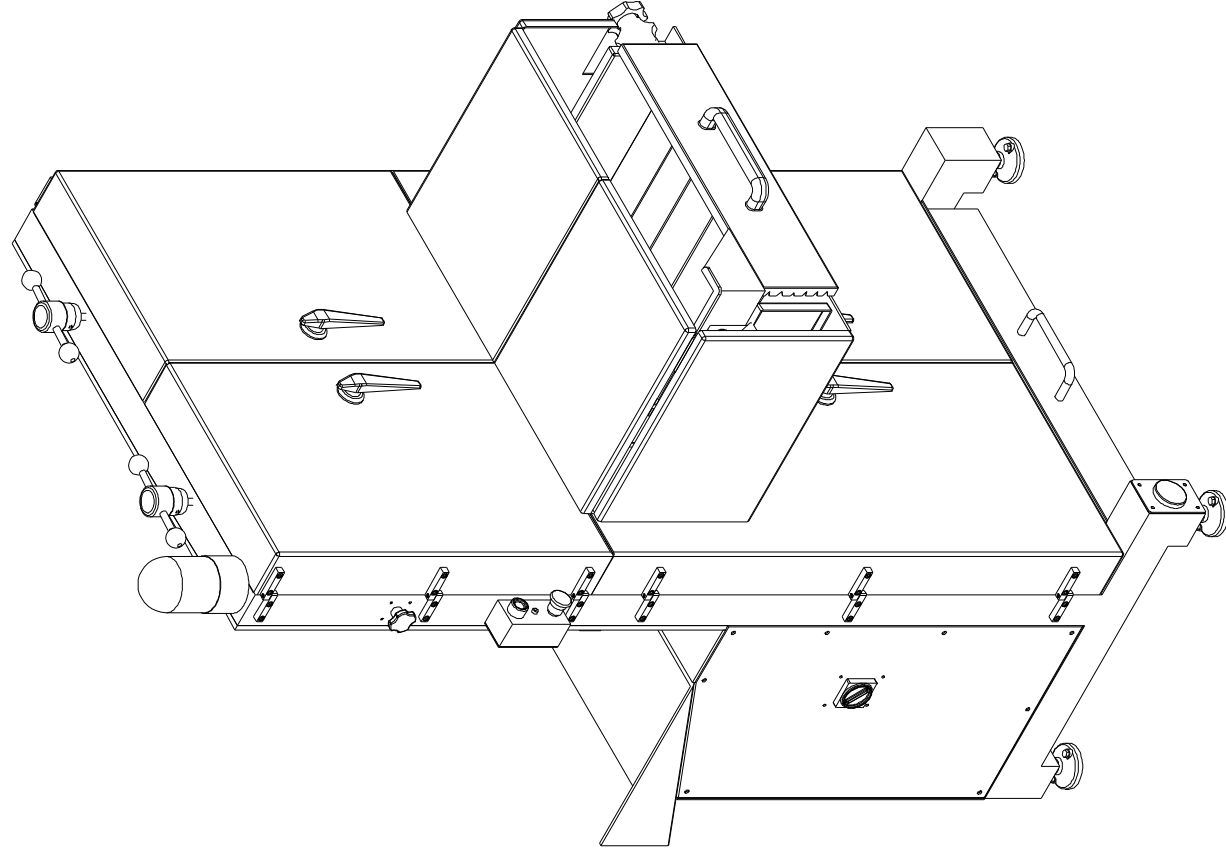
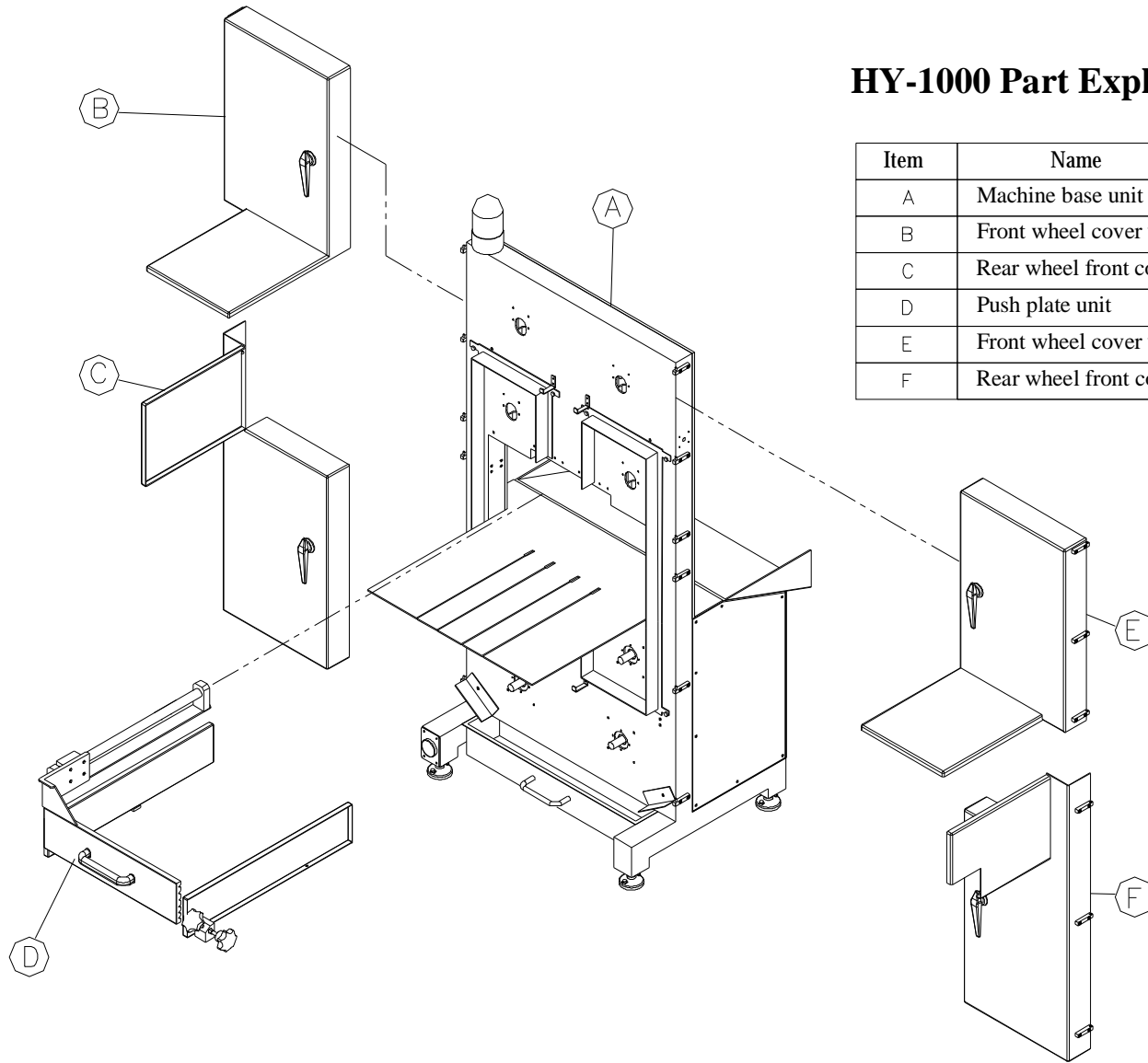


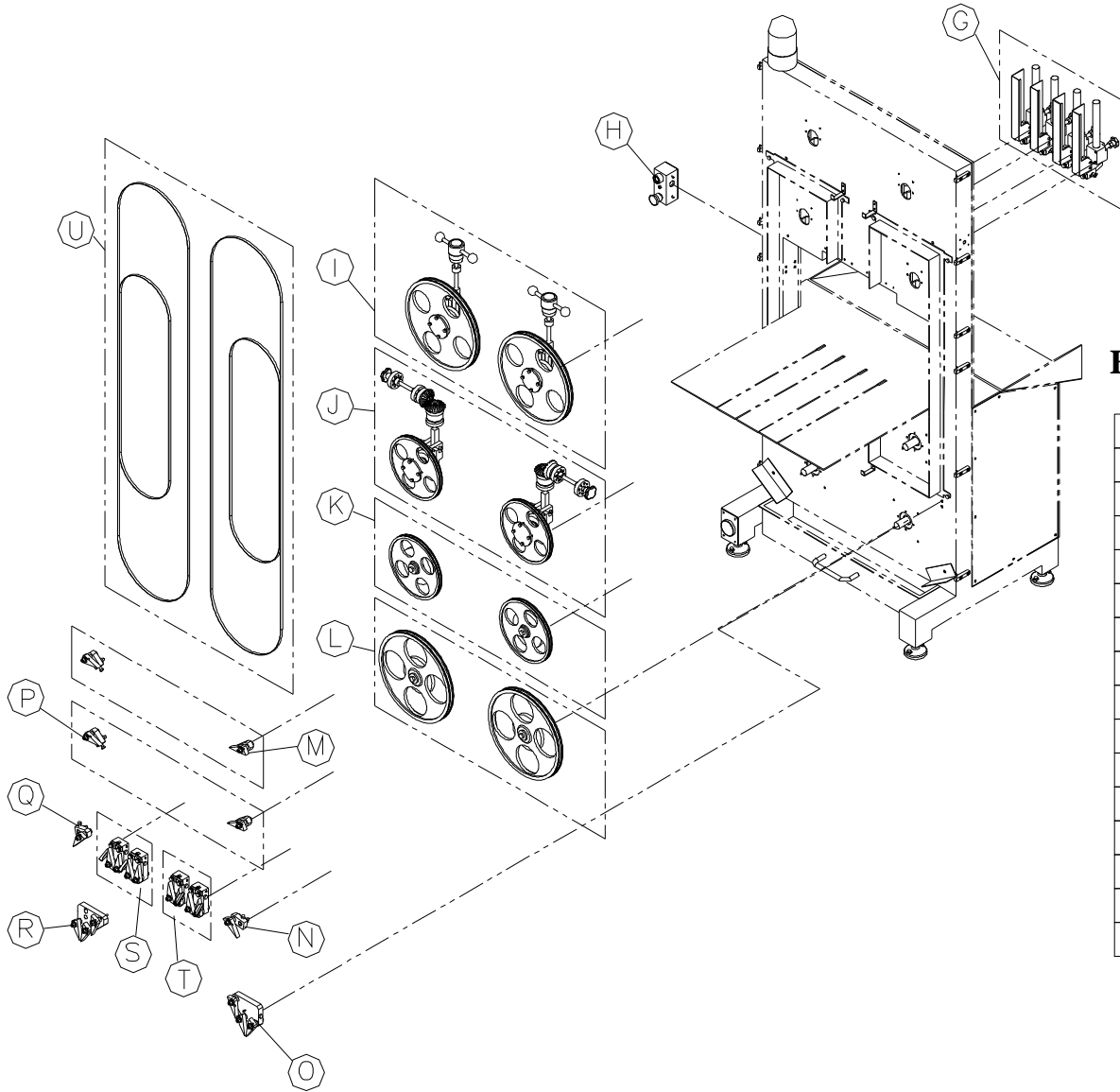
# BAND SAW HY-1000



## HY-1000 Part Exploded Drawing-1



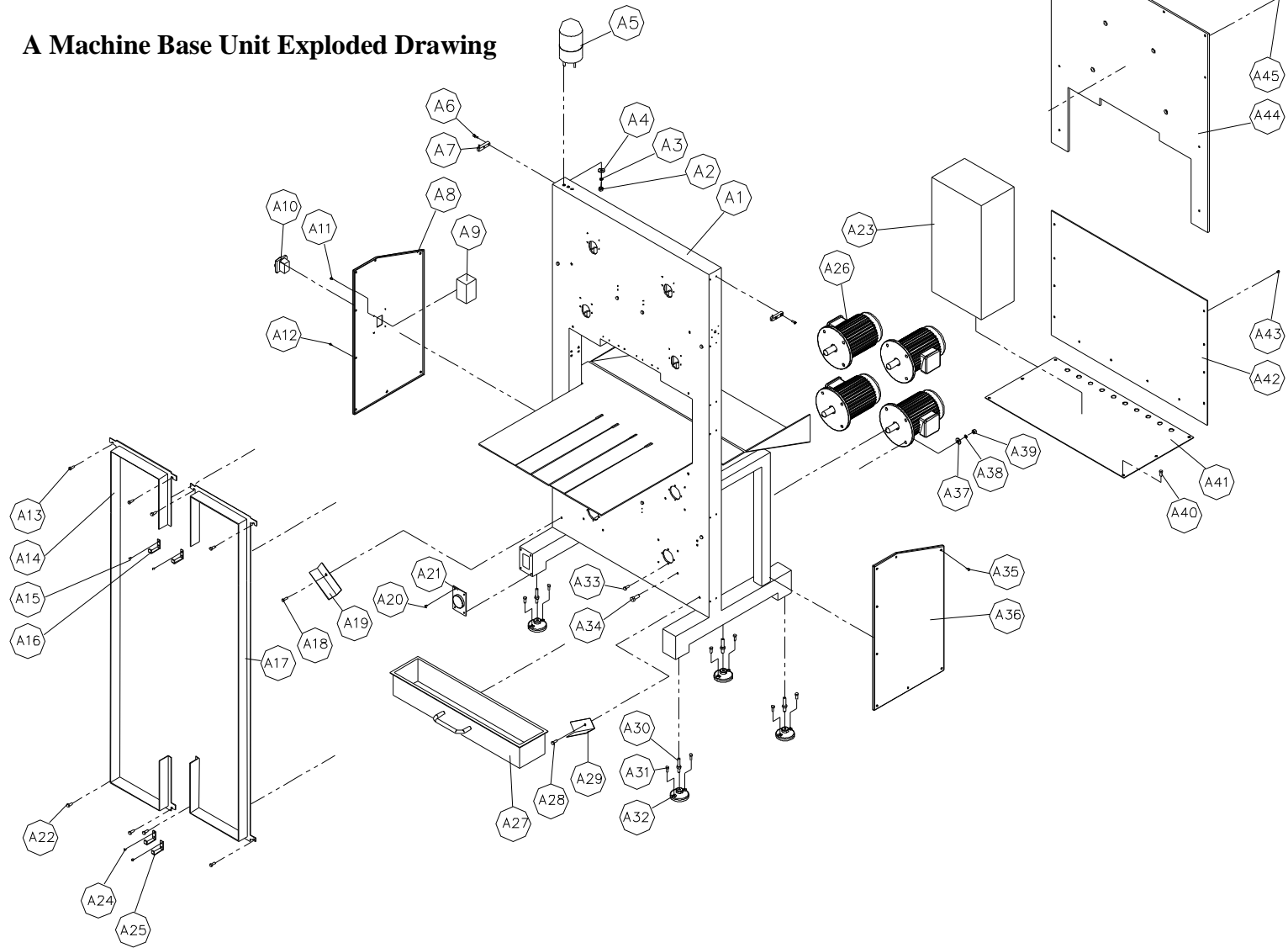
Item	Name	Amount
A	Machine base unit	1
B	Front wheel cover unit (left)	1
C	Rear wheel front cover unit (left)	1
D	Push plate unit	1
E	Front wheel cover unit (right)	1
F	Rear wheel front cover unit (right)	1



**HY-1000 Part Exploded Drawing-2**

Item	Name	Amount
G	Adjusting unit	4
H	Control box	1
I	Front wheel unit	2
J	Front wheel unit (little wheel)	2
K	Lower Wheel Unit (little wheel)	2
L	Lower Wheel Unit	2
M	Front scraper unit (right)	2
N	Bottom Scraper (right)	1
O	Scraper (right)	1
P	Front scraper unit (left)	2
Q	Bottom Scraper (left)	1
R	Scraper (left)	1
S	Anti-deviating unit (left)	2
T	Anti-deviating unit (right)	2
U	Band saw	2

# A Machine Base Unit Exploded Drawing

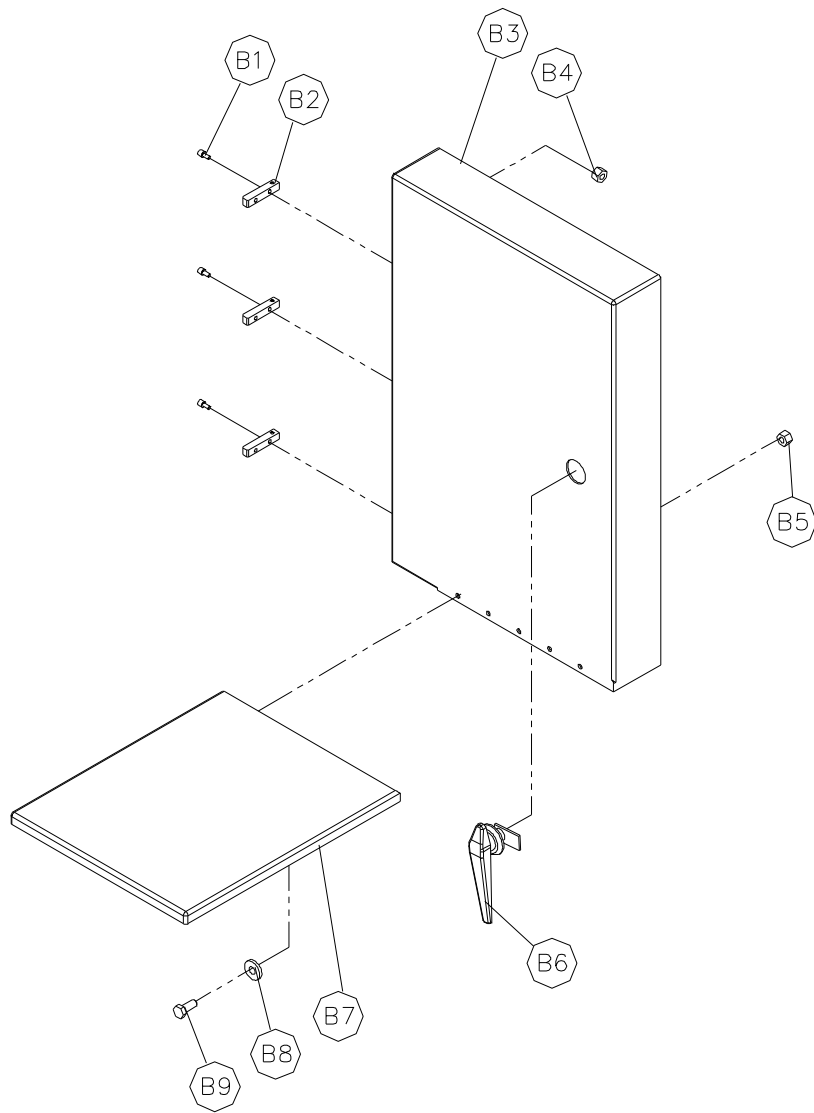


## A Machine Base Unit Exploded Drawing

Item	Name	Amount
A1	Machine base	1
A2	Nut M4	2
A3	Washer M4	2
A4	Washer M4	2
A5	Indicator light	1
A6	Screw M6X16mm	24
A7	Latch	12
A8	Left plate	1
A9	Switch box	1
A10	Switch	1
A11	Screw M8x16mm	4
A12	Screw M5x8mm	8
A13	Screw M8x12mm	4
A14	Left box	1
A15	Screw M5x12mm	4
A16	Door clamp	2
A17	Right box	1
A18	Screw M8x12mm	1
A19	Block	1
A20	Screw M5x8mm	4

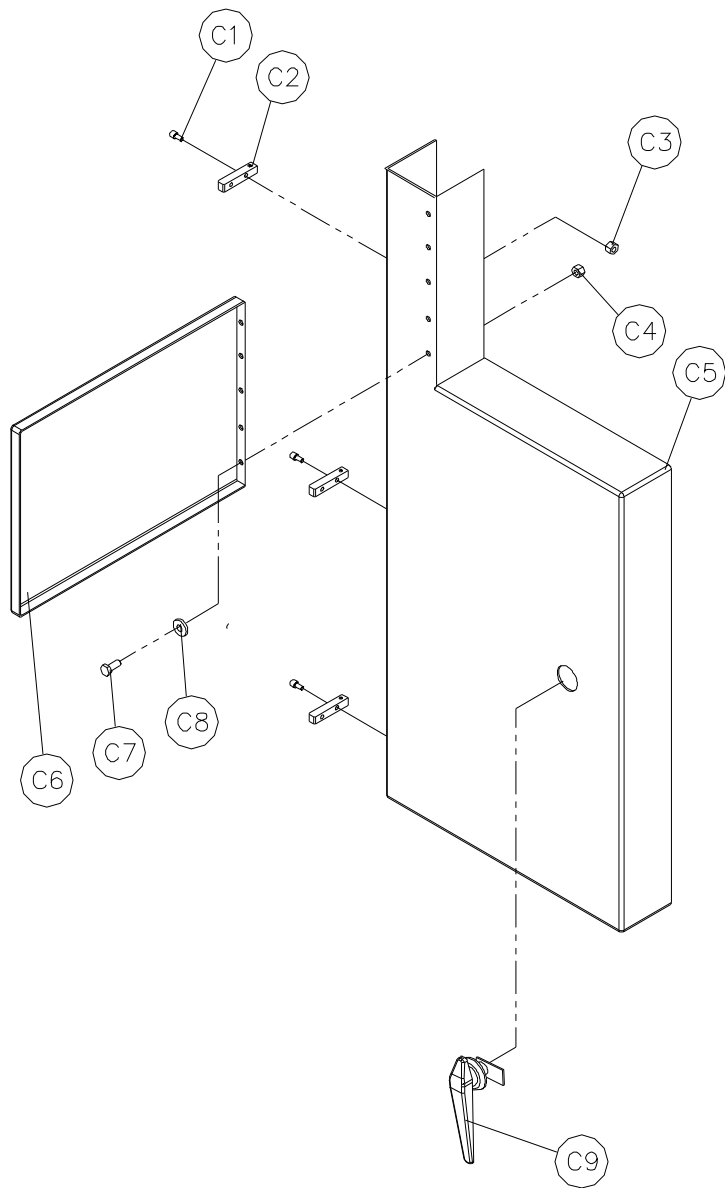
Item	Name	Amount
A21	Emergency stop switch	1
A22	Screw M8x12mm	4
A23	Control box	1
A24	Screw M5x12mm	4
A25	Door clamp	2
A26	Motor	4
A27	Material bucket	1
A28	Screw M8x12mm	1
A29	Block	1
A30	Bolt	4
A31	Screw M8x16mm	8
A32	Foot pad	4
A33	Screw M5x8mm	16
A34	Screw M8x30mm	16
A35	Screw M5x8mm	8
A36	Right plate	1
A37	Washer	16
A38	Spring washer	16
A39	Nut	16
A40	Screw M5x10mm	6

Item	Name	Amount
A41	Base of plate	1
A42	Motor guard plate	1
A43	Screw M5x8mm	12
A44	backboard	1
A45	Screw M5x8mm	10



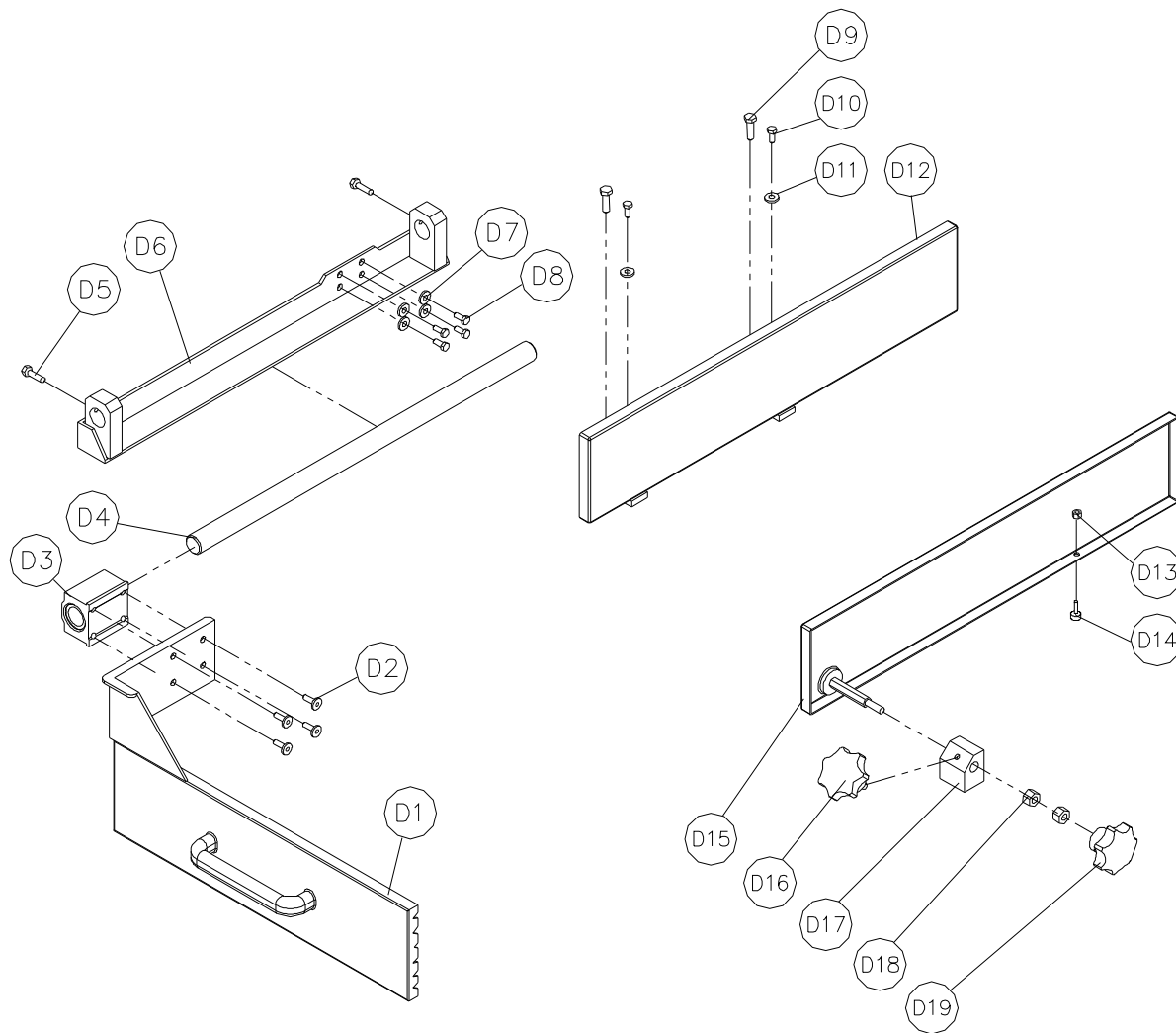
### B Front wheel cover unit (left)

Item	Name	Amount
B1	Screw M6X16mm	6
B2	Latch	3
B3	Wheel cover (left)	1
B4	Cap nut M6	6
B5	Cap nut M5	5
B6	Door lock	1
B7	Cover	1
B8	Washer	5
B9	Screw M5x10mm	5



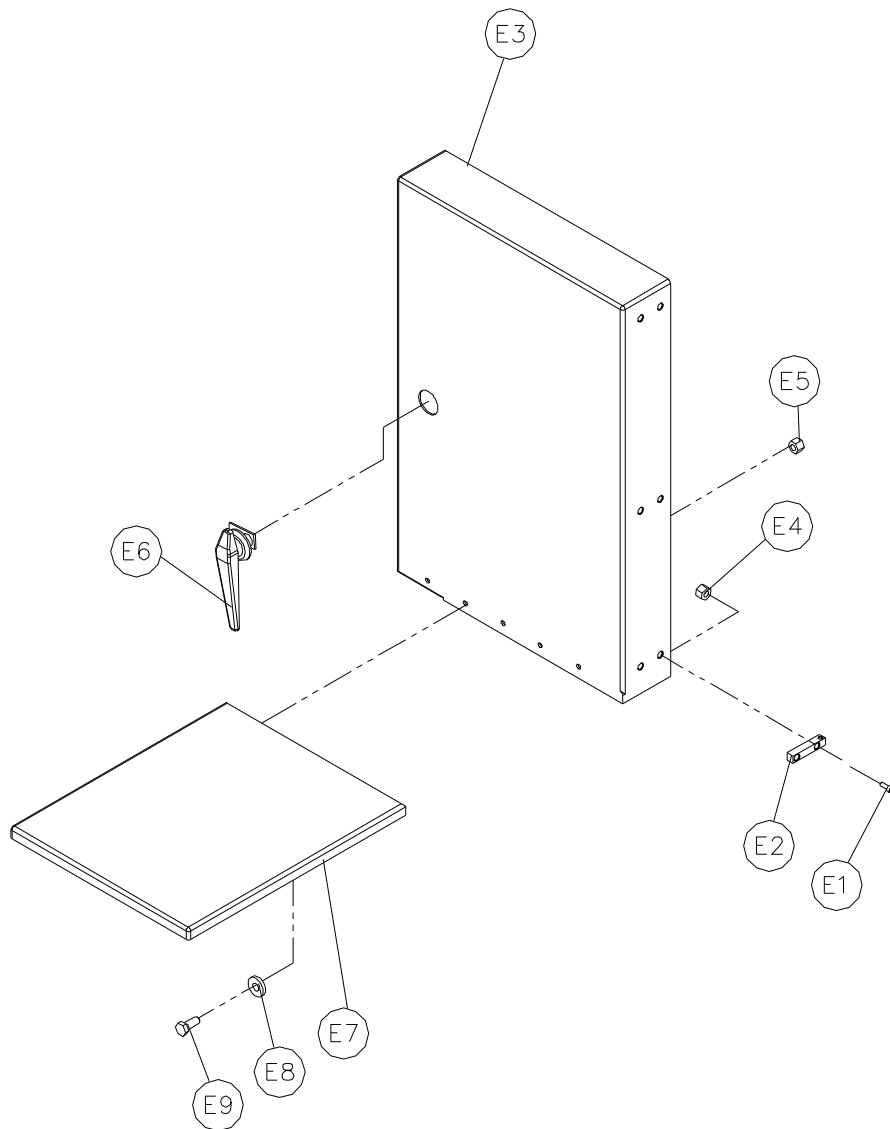
### C Rear wheel front cover unit (left)

Item	Name	Amount
C1	Screw M6X16mm	6
C2	Latch	3
C3	Cap nut M6	6
C4	Cap nut M5	5
C5	Wheel cover (left)	1
C6	Cover	1
C7	Screw M5x10mm	5
C8	Washer	5
C9	Door lock	1



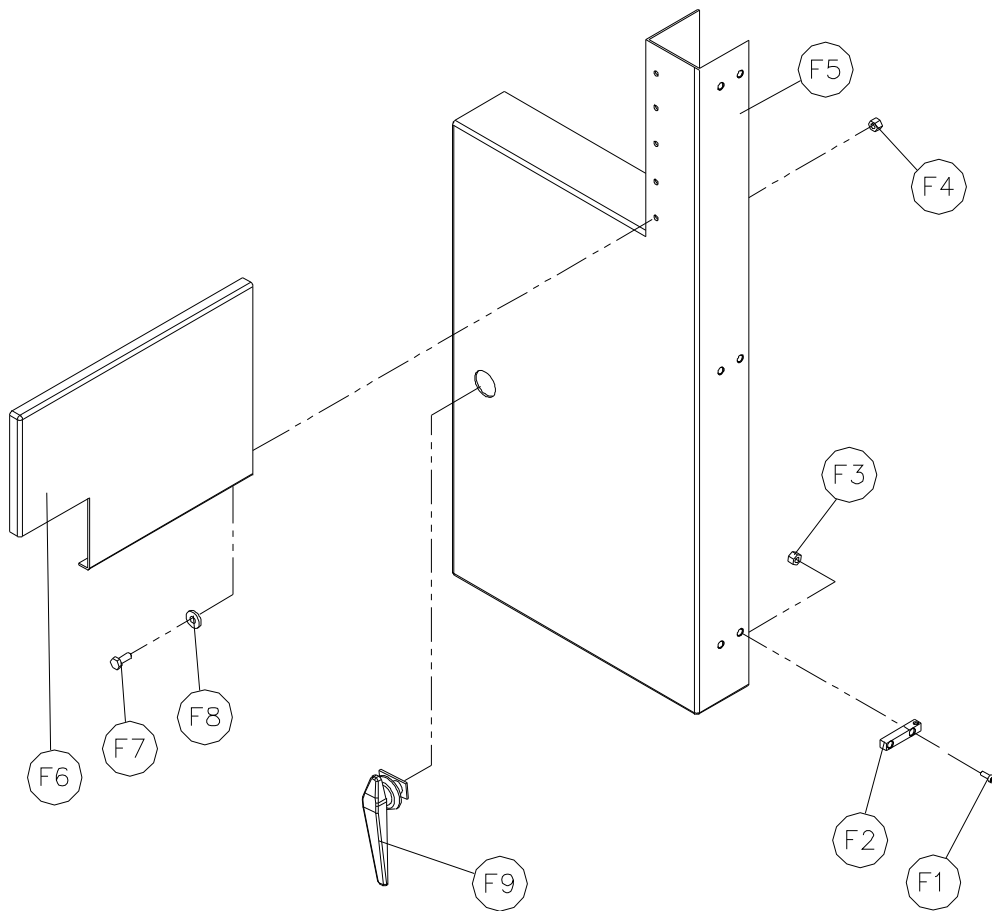
## D Push plate unit

Item	Name	Amount
D1	Push plate	1
D2	Screw M8x30mm	4
D3	Bearing base TBC- 25UU	1
D4	Sliding bar	1
D5	Screw M6x16mm	2
D6	Base	1
D7	Washer	4
D8	Screw M8x20mm	4
D9	Screw M8x16mm	2
D10	Screw M6X10mm	2
D11	Washer M6	2
D12	Guard plate (Left)	1
D13	Cap nut M8	1
D14	Pad	1
D15	Guard plate (Right)	1
D16	Knob	1
D17	Retaining bracket	1
D18	Nut M8	2
D19	Knob	1



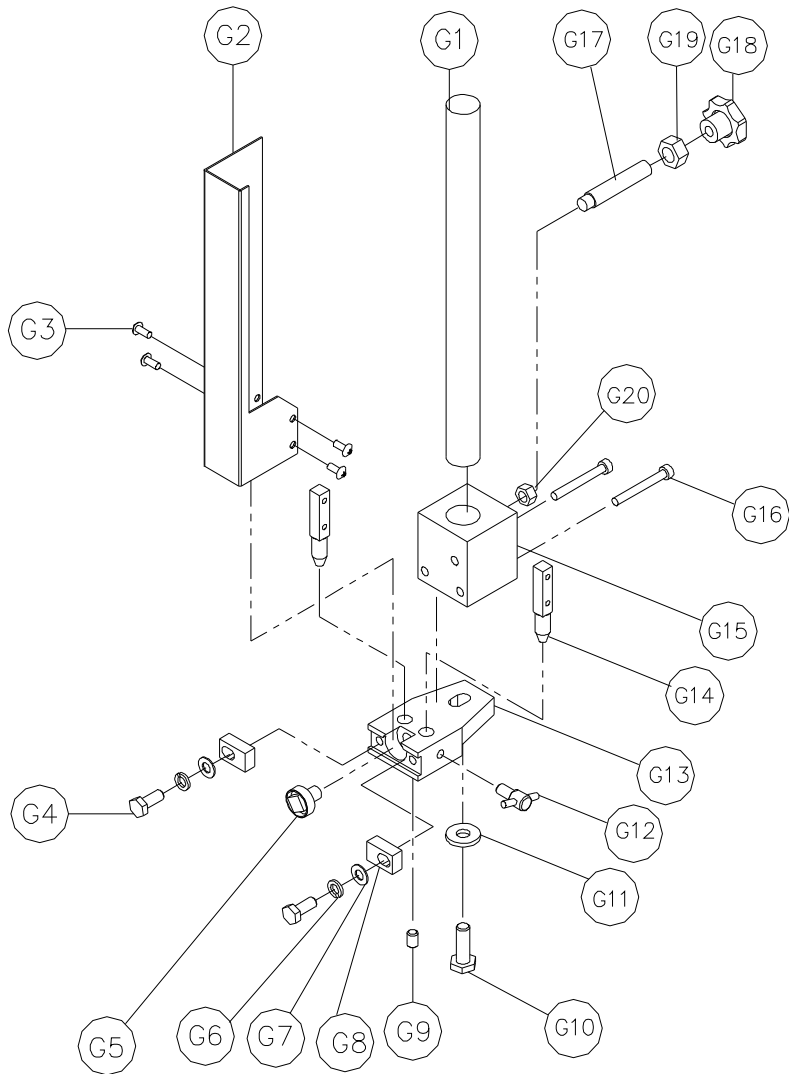
### E Front wheel cover unit (right)

Item	Name	Amount
E1	Screw M6X16mm	6
E2	Latch	3
E3	Wheel cover (right)	1
E4	Cap nut M6	6
E5	Cap nut M5	5
E6	Door lock	1
E7	Cover	1
E8	Washer	5
E9	Screw M5x10mm	5



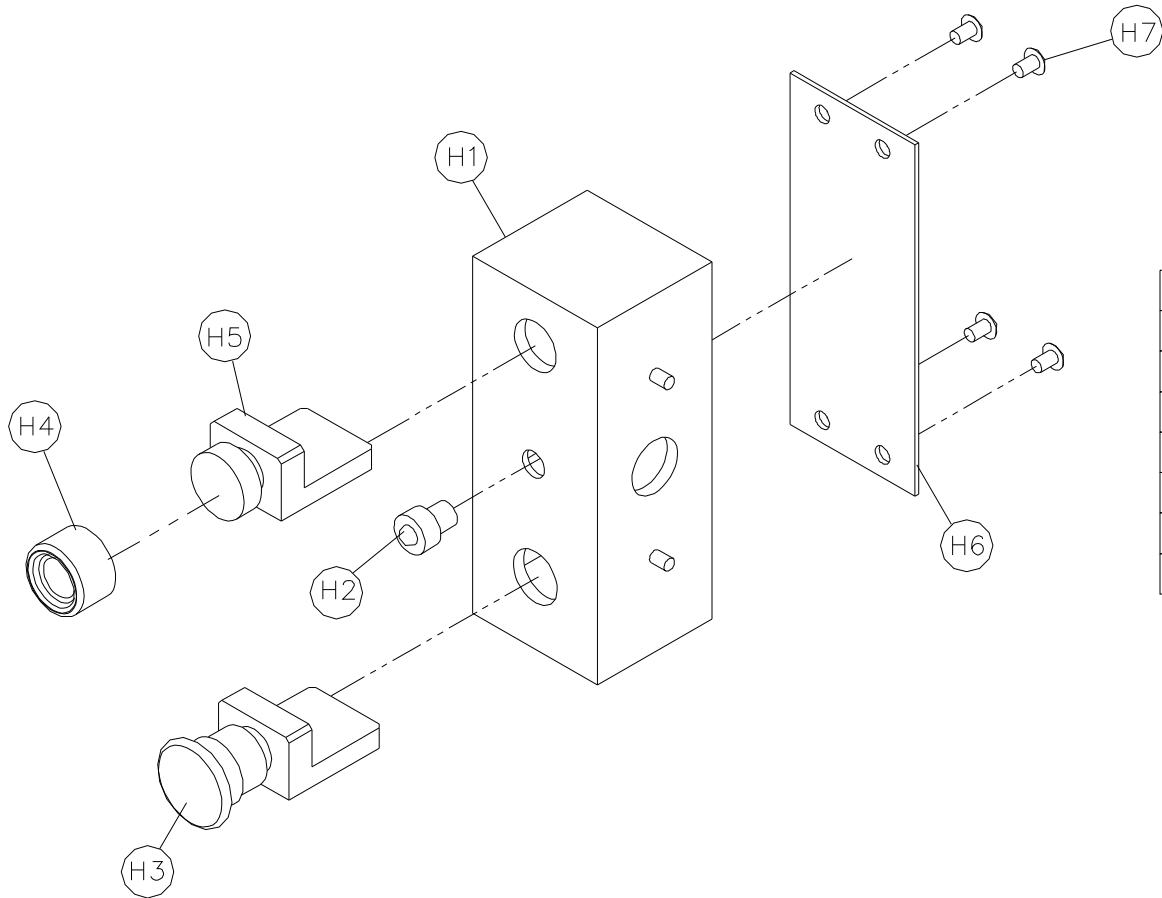
### F Rear wheel front cover unit (right)

Item	Name	Amount
F1	Screw M6X16mm	6
F2	Latch	3
F3	Cap nut M6	6
F4	Cap nut M5	5
F5	Wheel cover (right)	1
F6	Cover	1
F7	Screw M5x10mm	5
F8	Washer	5
F9	Door lock	1



## G Adjustment Unit

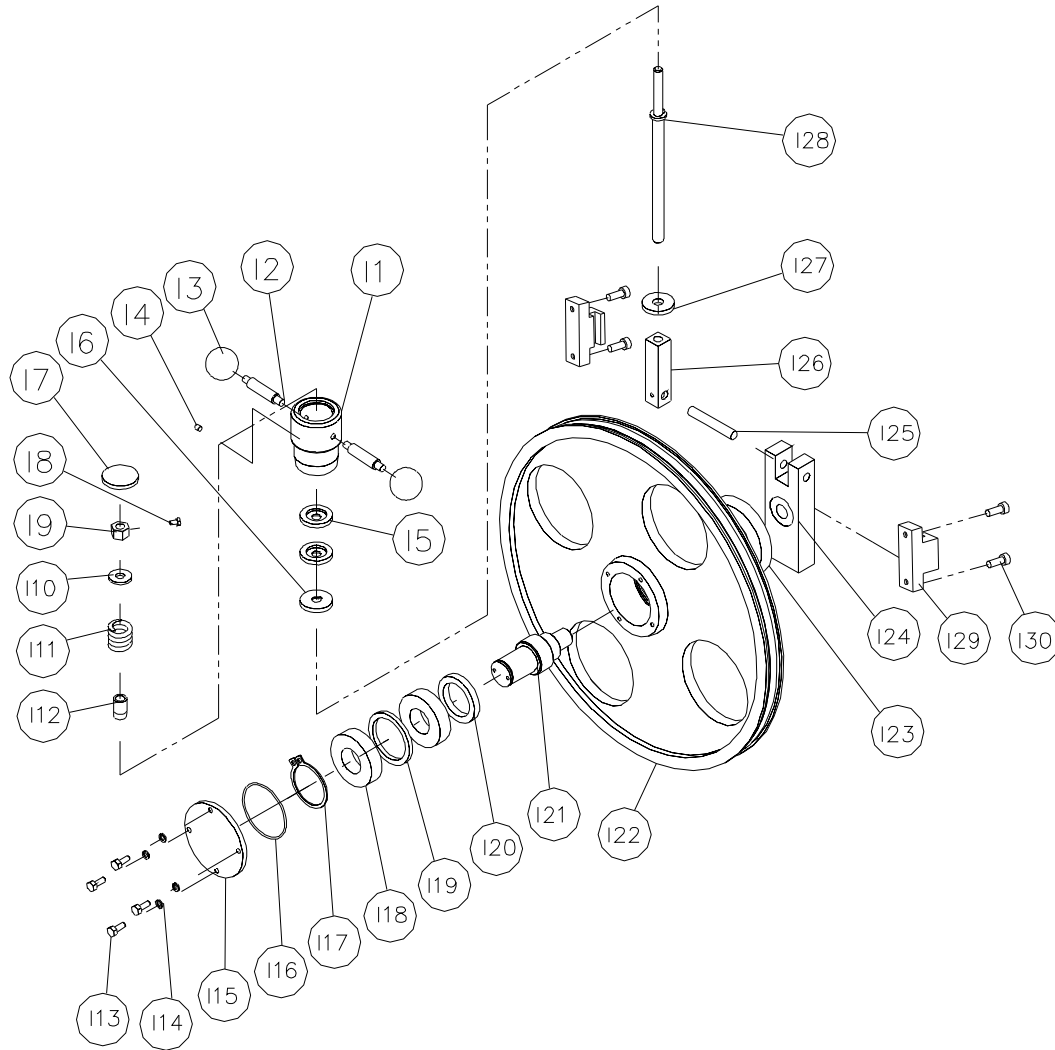
Item	Name	Amount
G1	Up-down adjusting shaft	4
G2	Shield	4
G3	Screw hole M5X12mm	16
G4	Screw M8X20mm	8
G5	Cotch	4
G6	Washer 13.5X8X1.8mm	8
G7	Spacer 16X8X1mm	8
G8	Anti-deviating block	8
G9	Set screw M8X12mm	4
G10	Screw M10X30mm	4
G11	Spacer 25X10X3mm	4
G12	Fixed screw	4
G13	Adjusting shaft base	4
G14	Shield location pin	8
G15	Up-down shaft base	4
G16	Screw M6X50mm	8
G17	Screw M12	4
G18	Black knob M12	4
G19	Nut M12	4
G20	Nut M6	4



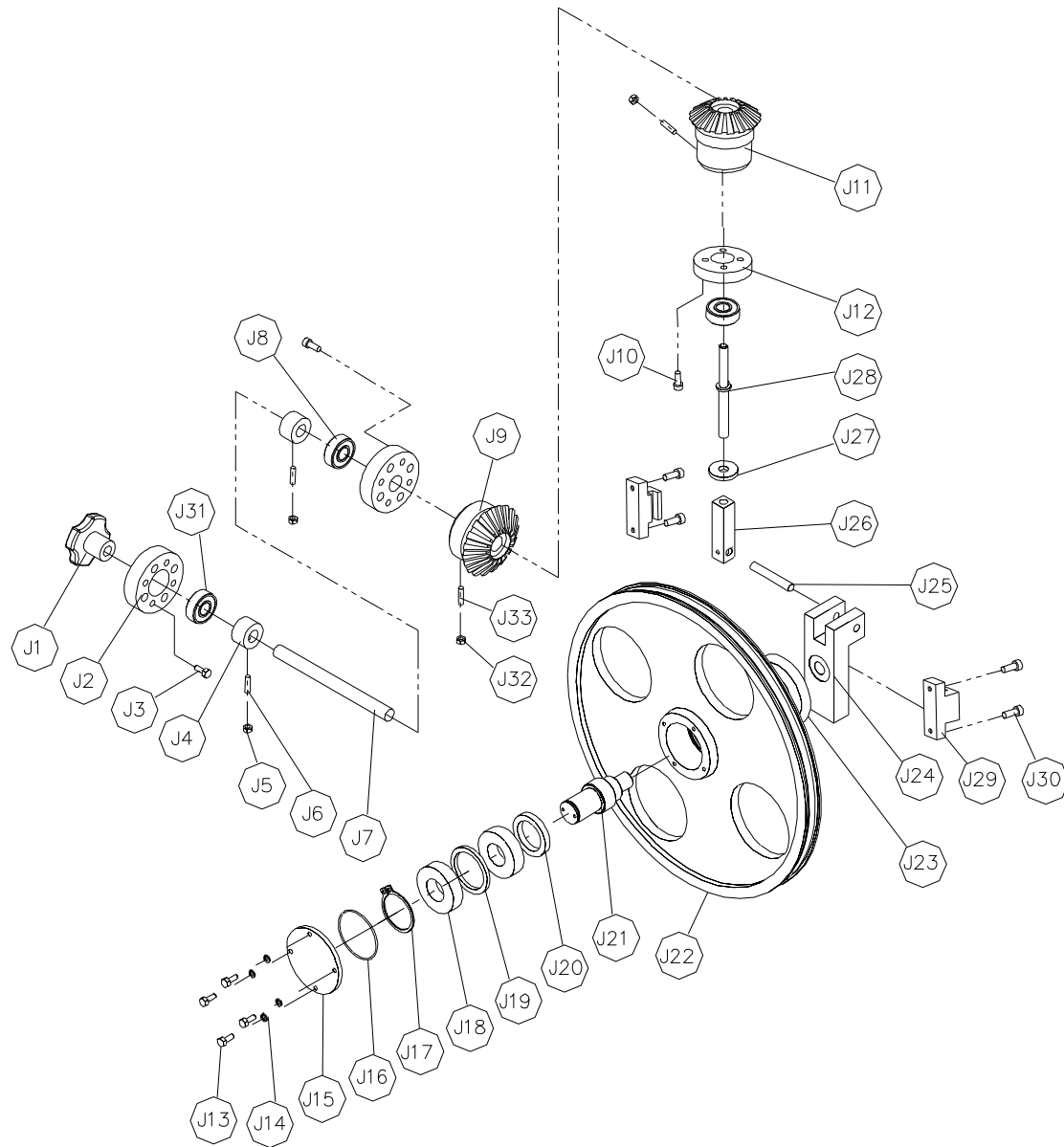
### H Control Box

Item	Name	Amount
H1	Control box	1
H2	Power indicator light	1
H3	Emergency stop switch	1
H4	Power cover	1
H5	Starting switch	1
H6	Control cover	1
H7	Screw hole M5X8mm	4

## I Front wheel unit

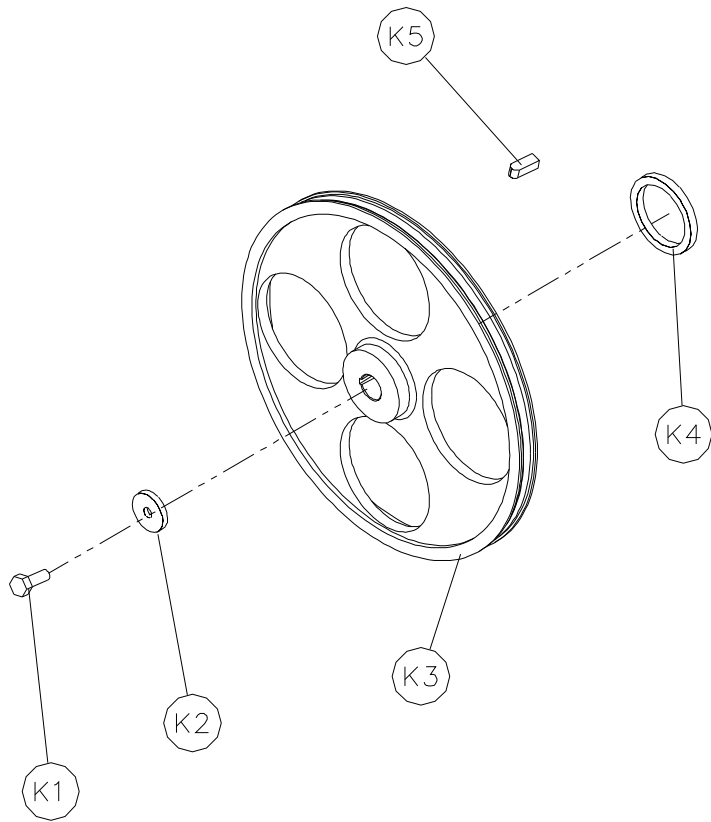


Item	Name	Amount
11	Revolver	2
12	Bakelite shaft	4
13	Round bakelite	4
14	Set screw M6X6mm	2
15	Spacer	4
16	Spacer	2
17	Plastic cover	2
18	Screw M5X8mm	2
19	Nut M10	2
110	Spacer 25X10X3mm	2
111	Spring	2
112	Spring location axle	2
113	Screw M6X16mm	8
114	Spring washer M6	8
115	Bearing cover	2
116	Oil ring 62.5X2mm	2
117	Ring C type for axle-S30	2
118	Bearing 6206VV	4
119	Spacing ring	2
120	Oil seal 40X55X8mm	2
121	Axle	2
122	Band saw wheel	2
123	Plastic ring	2
124	Axle base	2
125	Linking pin	2
126	Square screwM12	2
127	Spacer	2
128	Spin shaft	2
129	Fixed block	4
130	Screw M6x10mm	8



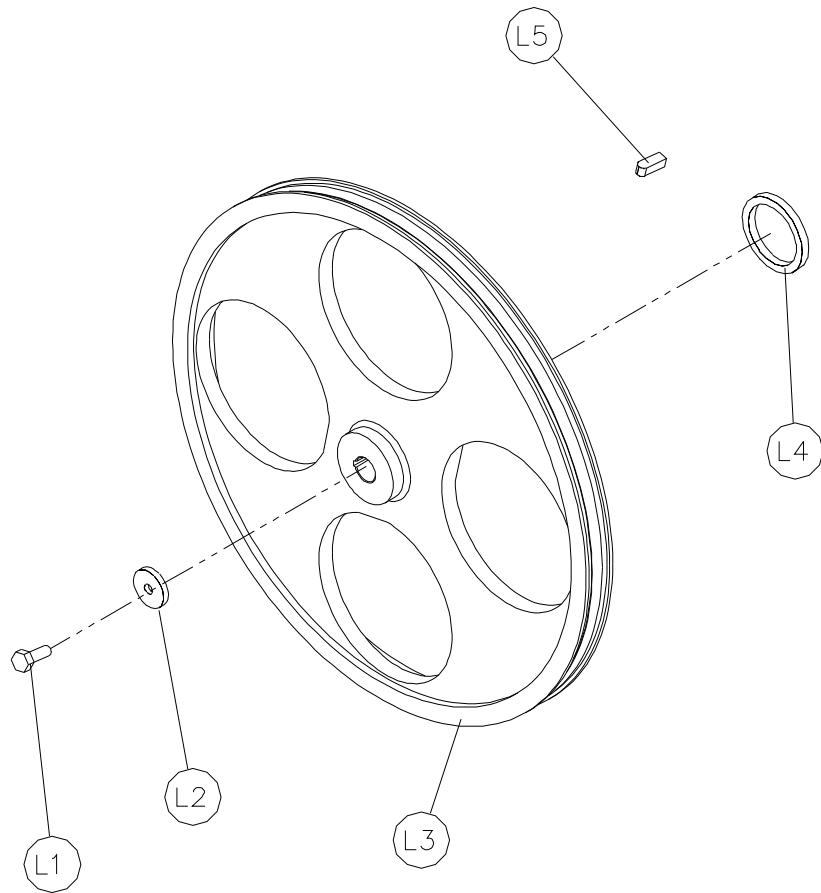
### J Front wheel unit (little wheel)

Item	Name	Amount
J1	Knob	2
J2	Bearing seat	4
J3	Screw M5x20mm	16
J4	Axle bush	4
J5	Nut M8	4
J6	Screw M8x16mm	4
J7	Side rod $\varnothing 12$	2
J8	Bearing 6201VV	8
J9	Gear wheel	2
J10	Screw M5x20mm	8
J11	Gear wheel	2
J12	Stator	2
J13	Screw M6X16mm	8
J14	Spring washer M6	8
J15	Bearing cover	2
J16	Oil ring 62.5X2mm	2
J17	Ring C type for axle-S30	2
J18	Bearing	4
J19	Spacing ring	2
J20	Oil seal 40X55X8mm	2
J21	Axle	2
J22	Band saw wheel	2
J23	Plastic ring	2
J24	Axle base	2
J25	Linking pin	2
J26	Square screwM12	2
J27	Spacer	2
J28	Spin shaft	2
J29	Fixed block	4
J30	Screw M6x10mm	8
J31	Bearing 1201	4
J32	Nut M6	4
J33	Screw M6x12mm	4



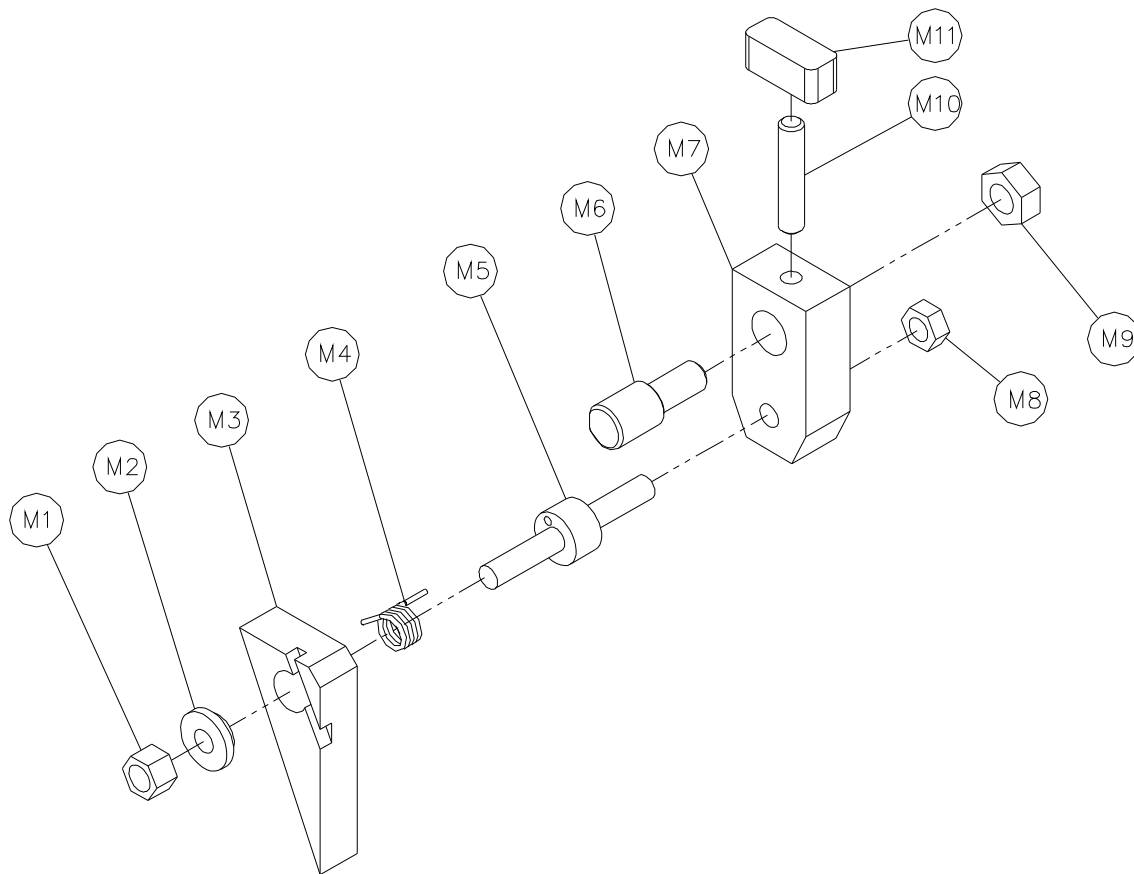
### **K Lower Wheel Unit (little wheel)**

Item	Name	Amount
K1	Screw M10X20mm	2
K2	Washer M10	2
K3	Band saw wheel B	2
K4	Oil seal TC32x42x8	2
K5	Flat key-7X20mm	2



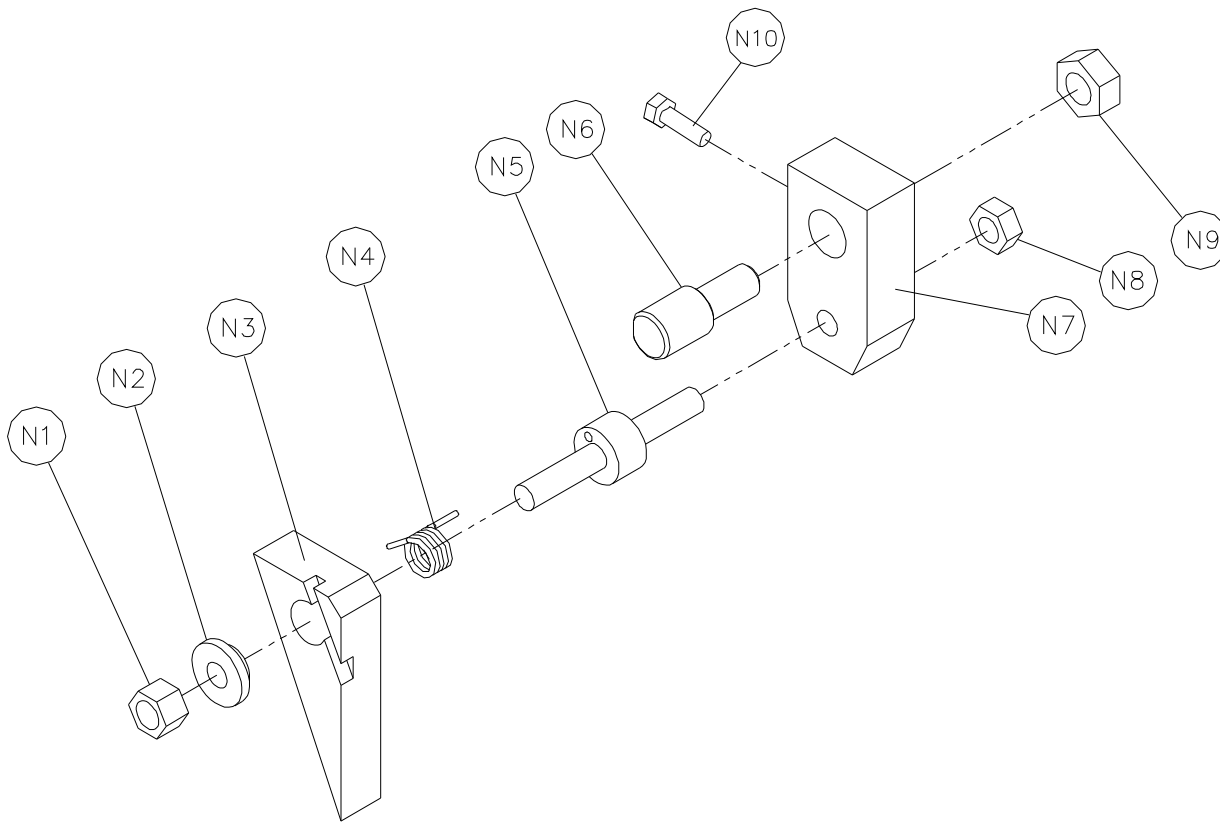
## L Lower Wheel Unit

Item	Name	Amount
L1	Screw M10X20mm	2
L2	Washer M10	2
L3	Band saw wheel	2
L4	Oil seal TC32x42x8	2
L5	Flat key-7X20mm	2



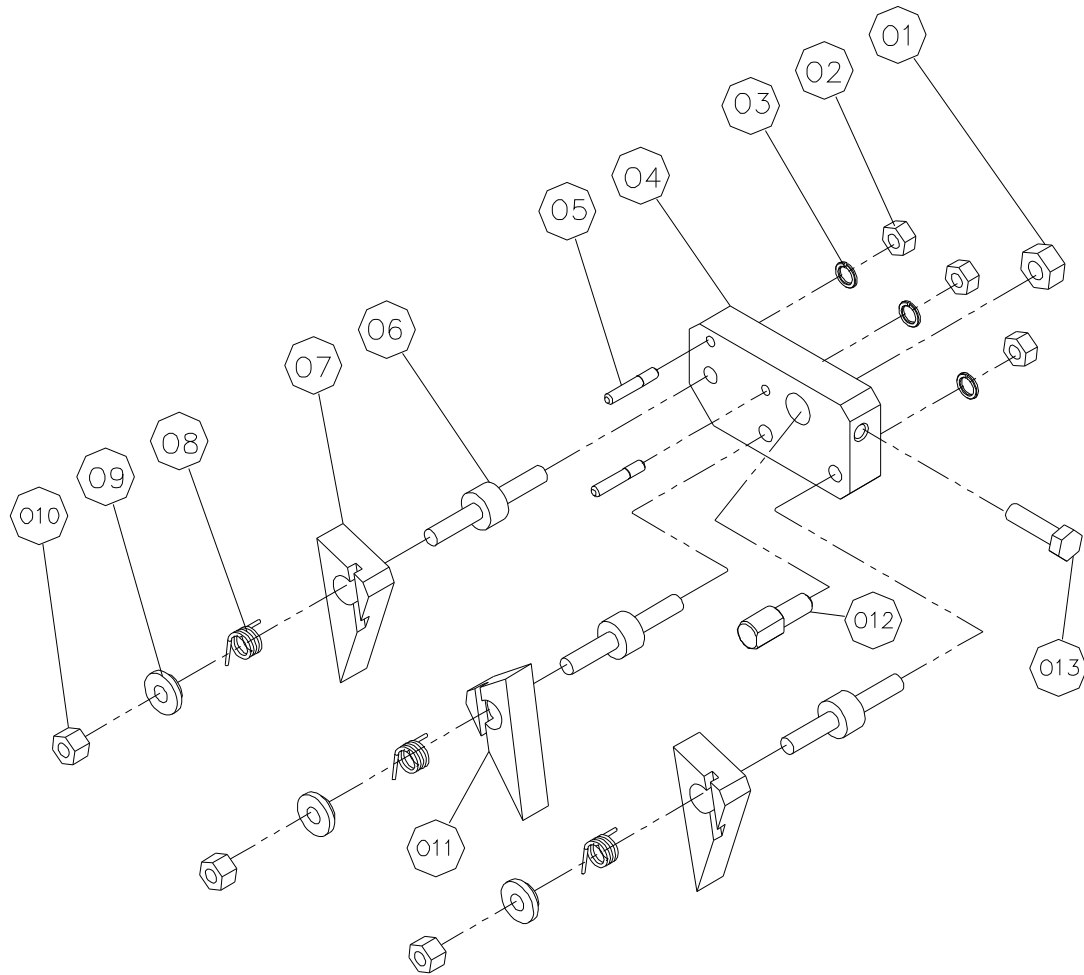
### M Front scraper unit (right)

Item	Name	Amount
M1	Nylon nut M8	2
M2	Scraper pad	2
M3	350 type scraper	2
M4	Scraper spring	2
M5	Scraper axle	2
M6	Set screw M8X20mm	2
M7	Single slice base	2
M8	Nut M8	2
M9	Nut M10	2
M10	Set screw M8X40mm	2
M11	Screw stem	2



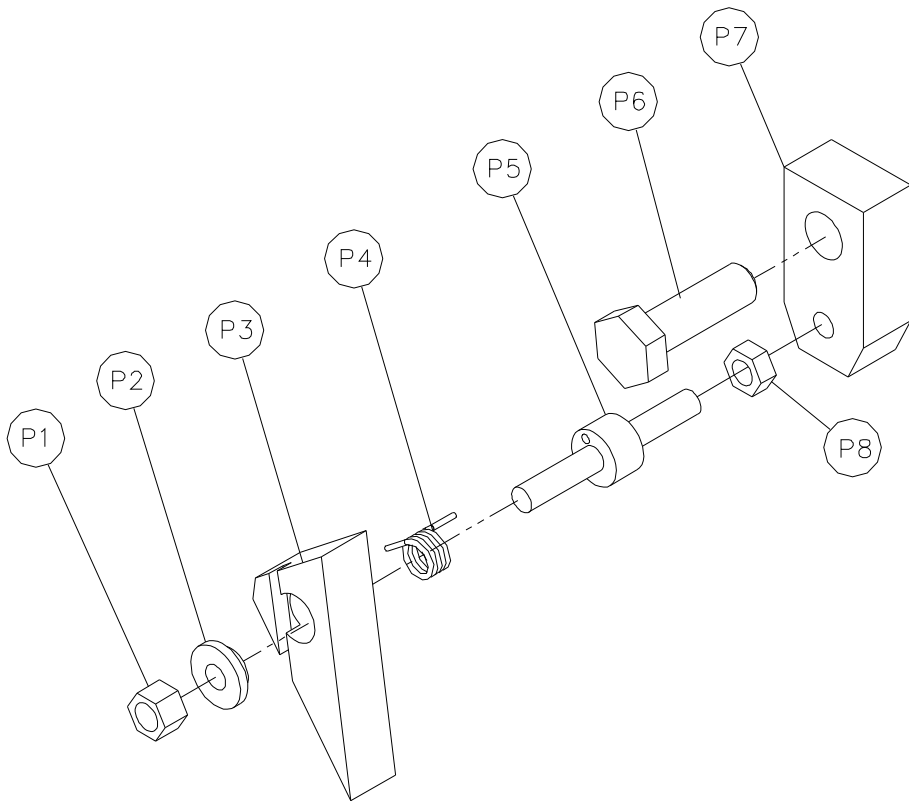
### N Bottom Scraper (right)

Item	Name	Amount
N1	Nylon nut M8	1
N2	Scraper pad	1
N3	350 type scraper	1
N4	Scraper spring	1
N5	Scraper axle	1
N6	Set screw M8X20mm	1
N7	Single slice base	1
N8	Nut M8	1
N9	Nut M10	1
N10	Screw M8X30mm	1



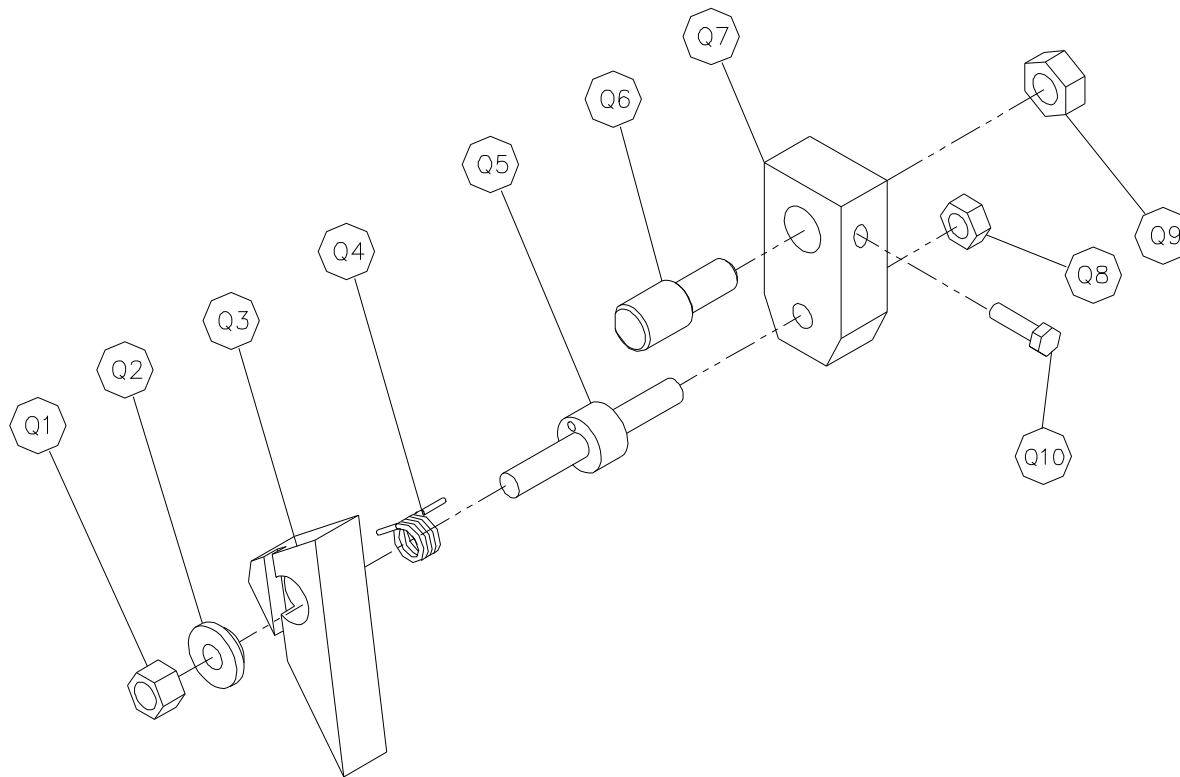
## O Scraper Unit (right)

Item	Name	Amount
01	Nut M10	1
02	Nut M8	3
03	Spring washer M8	3
04	Scraper base	1
05	Pin	2
06	Scraper axle	3
07	Scraper	2
08	Scraper spring	3
09	Scraper pad	3
010	Nylon nut M8	3
011	Scraper	1
012	Screw M10	1
013	Screw M8X30mm	1



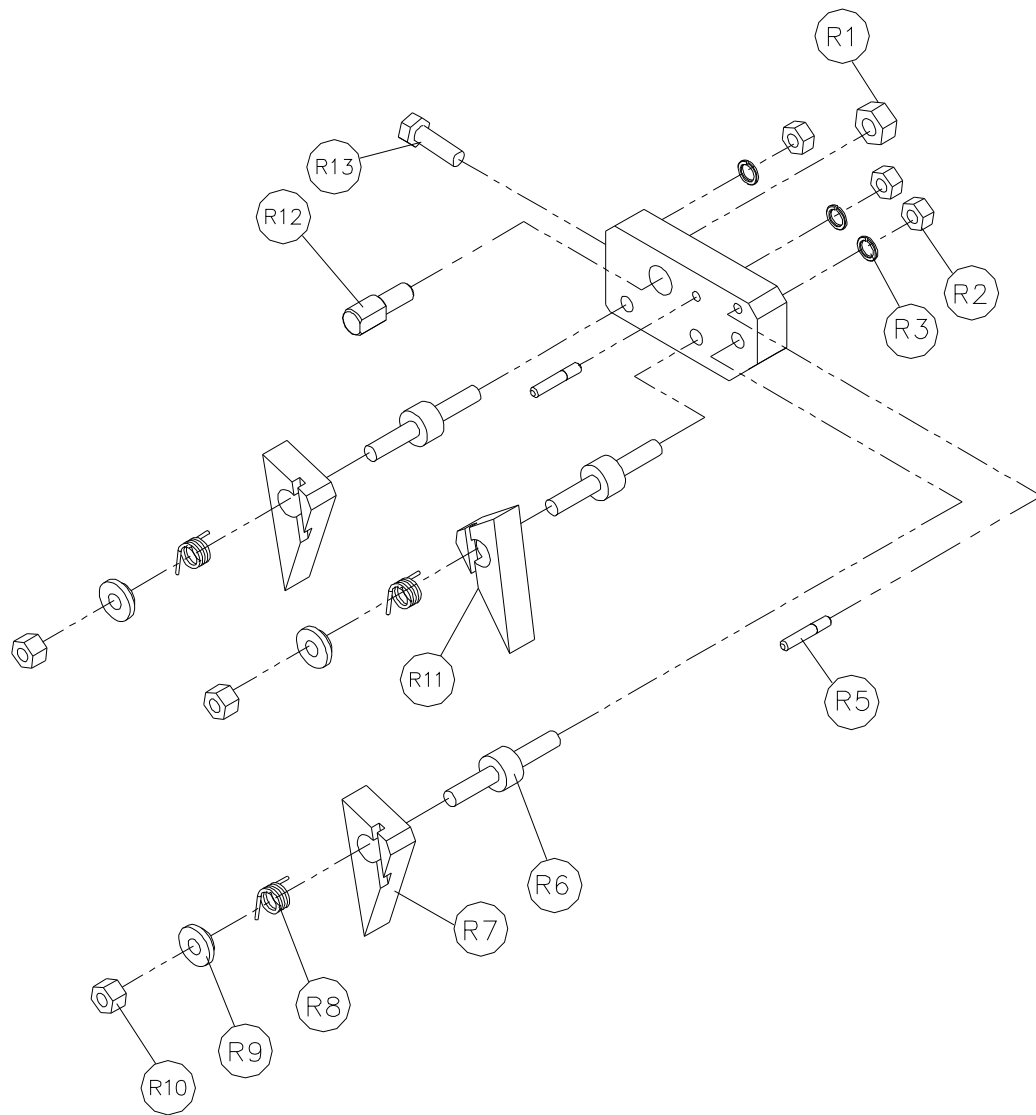
### P Front scraper unit (left)

Item	Name	Amount
P1	Nylon nut M8	2
P2	Scraper pad	2
P3	350 type scraper	2
P4	Scraper spring	2
P5	Scraper axle	2
P6	Set screw M10x25mm	2
P7	Single slice base	2
P8	Nut M8	2



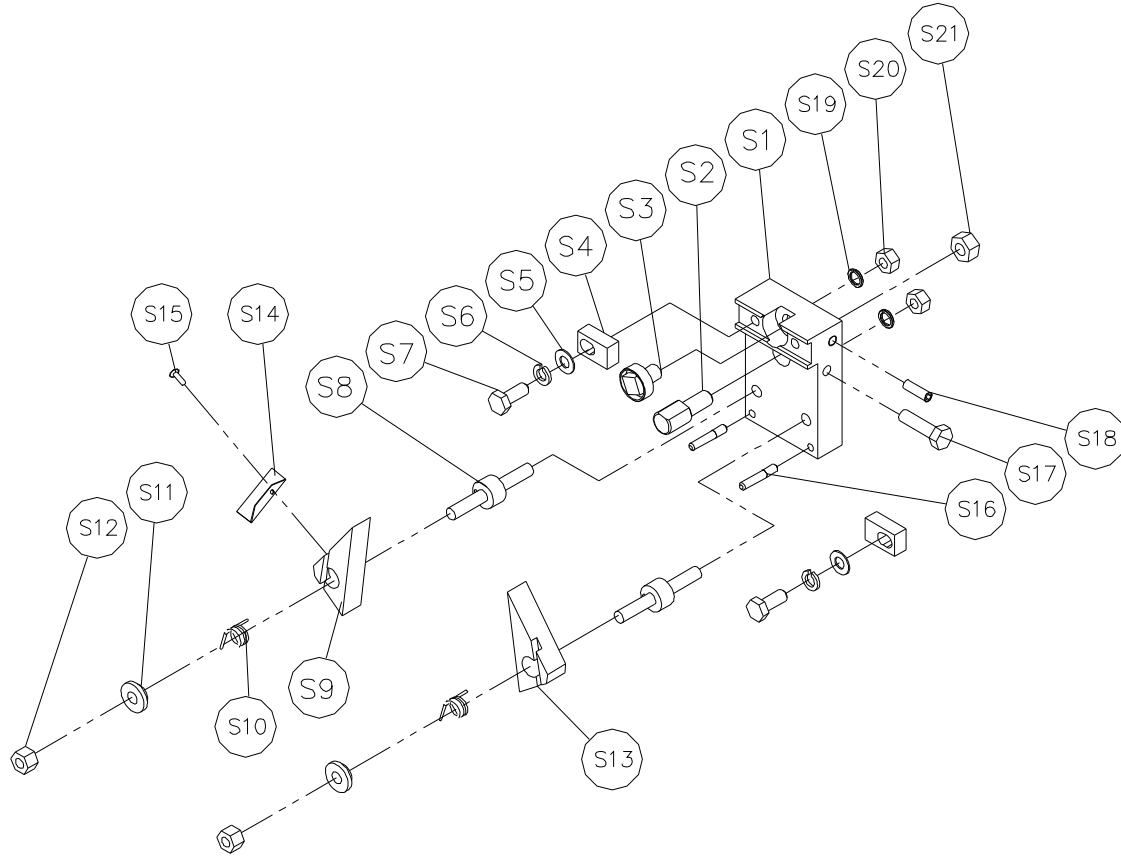
### Q Bottom Scraper (left)

Item	Name	Amount
Q1	Nylon nut M8	1
Q2	Scraper pad	1
Q3	350 type scraper	1
Q4	Scraper spring	1
Q5	Scraper axle	1
Q6	Set screw M8X20mm	1
Q7	Single slice base	1
Q8	Nut M8	1
Q9	Nut M10	1
Q10	Screw M8X30mm	1



## R Scraper Unit (left)

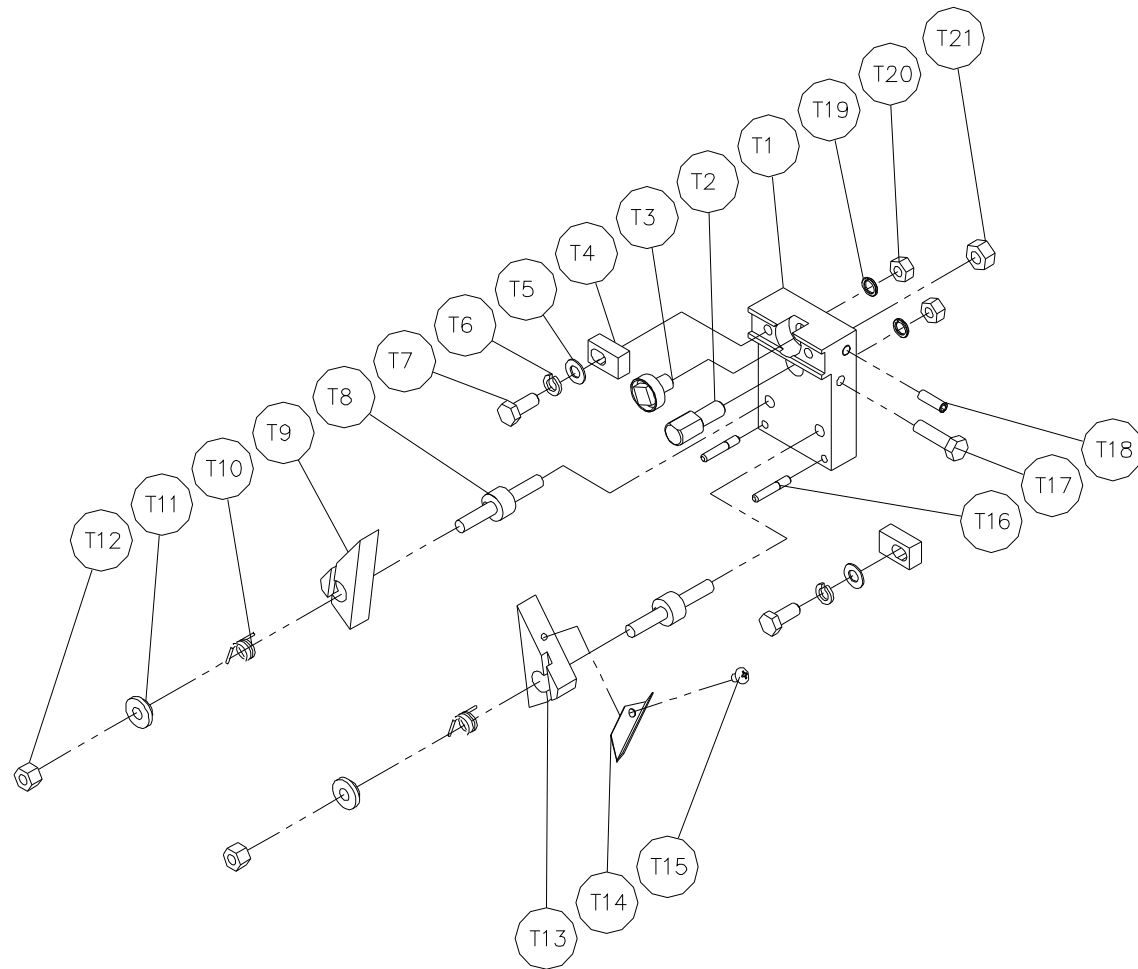
Item	Name	Amount
R1	Nut M10	1
R2	Nut M8	3
R3	Spring washer M8	3
R4	Scraper base	1
R5	Pin	2
R6	Scraper axle	3
R7	Scraper	2
R8	Scraper spring	3
R9	Scraper pad	3
R10	Nylon nut M8	3
R11	Scraper	1
R12	Screw M10	1
R13	Screw M8X30mm	1



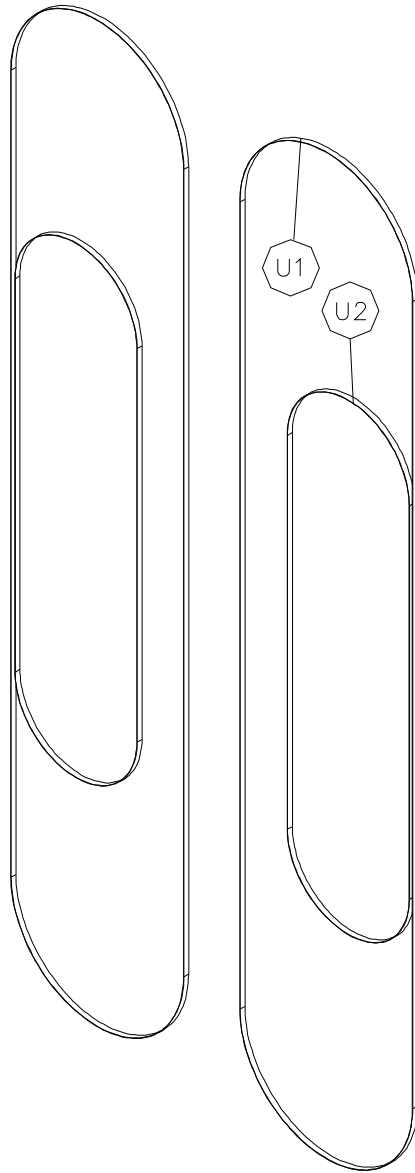
## S Anti-deviating unit (left)

Item	Name	Amount
S1	Lower anti-deviating base	2
S2	Screw M10	2
S3	Catch	2
S4	Anti-Deviating pad	4
S5	Washer M8	4
S6	Spring washer M8	4
S7	Screw M8X20mm	4
S8	Scraper axle	4
S9	Scraper	2
S10	Scraper spring	4
S11	Scraper pad	4
S12	Nylon nut M8	4
S13	Scraper	2
S14	Block	2
S15	Screw M5X8mm	2
S16	Pin	4
S17	Screw M8X30mm	2
S18	Set screw M8X20mm	2
S19	Spring washer M8	4
S20	Nut M8	4
S21	Nut M10	2

## T Anti-deviating unit (right)



Item	Name	Amount
T1	Lower anti-deviating base	2
T2	Screw M10	2
T3	Catch	2
T4	Anti-Deviating pad	4
T5	Washer M8	4
T6	Spring washer M8	4
T7	Screw M8X20mm	4
T8	Scraper axle	4
T9	Scraper	2
T10	Scraper spring	4
T11	Scraper pad	4
T12	Nylon nut M8	4
T13	Scraper	2
T14	Block	2
T15	Screw M5X8mm	2
T16	Pin	4
T17	Screw M8X30mm	2
T18	Set screw M8X20mm	2
T19	Spring washer M8	4
T20	Nut M8	4
T21	Nut M10	2



### U Band saw

Item	Name	Amount
U1	SAW 3912x16mm	2
U2	SAW 2130x16mm	2